



Visy Pulp and Paper Tumut CEMS - Exceedance Report

9/06/2026

Reporting Period: 1/05/2026 - 1/06/2026 Environment Protection Licence No: 10232

Main Stack 1

Monitoring Location No: 1
 Monitoring Type: Continuous
 Sample Type: Air
 Description: Exit point from Stack 1 to atmosphere

Opacity						
Period: 6 Minutes		Limit: 20.00 %				
Start Time	End Time	Cause	Operational State	Explanation	Corrective Action	Max Reading
08/05/26 10:00	08/05/26 10:06	Lime Kiln B	Equipment Issue/Failure	Swapping of lube oil filters on the Gas generator oil system tripped the Kiln Main Flame, Opacity was exceeded during the Purge cycle.	Kiln re-started and stabilized.	25.78
19/05/26 02:30	19/05/26 02:36	Lime Kiln B	Equipment Issue/Failure	Plant was running normal and we got a spike on opacity on LKB and MSA. It recovered within minutes on its own.	Likely a bit of build-up that came loose. Plant was stable since.	20.34
19/05/26 13:48	19/05/26 13:54	Lime Kiln B	Lime Kiln B Scheduled Start-up/Shut-down	Planned stop on LKB to clean the ID fan. Purge kiln for start-up --> ESP must be off during a purge --> opacity.	Start-up kiln and restart ESP	21.33

Sulphur Dioxide (SO2)						
Period: 60 Minutes		Limit: 250.00 mg/Nm3				
Start Time	End Time	Cause	Operational State	Explanation	Corrective Action	Max Reading
12/05/26 09:00	12/05/26 11:00	Recovery Boiler A	RB A Scheduled Start-up/Shut-down	Reduced firing on RBA for PSD - diverted NCG and SOG to the Power Boiler	Complete tasks in PSD - increase firing to get start permissives and divert gas back to RBA	255.48

Main Stack 2

Monitoring Location No: 22

Monitoring Type: Continuous

Sample Type: Air

Description: Exit point from Stack 2 to atmosphere

Opacity		Period: 6 Minutes	Limit: 20.00 %			
Start Time	End Time	Cause	Operational State	Explanation	Corrective Action	Max Reading
01/05/26 08:42	01/05/26 08:48	Auto Zero Span Verification	Normal (Steady State)	Auto Calibration	N/A	24.04
02/05/26 08:42	02/05/26 08:48	Auto Zero Span Verification	Normal (Steady State)	Auto Calibration	N/A	24.36
03/05/26 08:42	03/05/26 08:48	Auto Zero Span Verification	Normal (Steady State)	Auto Calibration	N/A	25.50
04/05/26 08:42	04/05/26 08:48	Auto Zero Span Verification	Normal (Steady State)	Auto Calibration	N/A	23.61
05/05/26 08:42	05/05/26 08:48	Auto Zero Span Verification	Normal (Steady State)	Auto Calibration	N/A	24.64
06/05/26 08:42	06/05/26 08:48	Auto Zero Span Verification	Normal (Steady State)	Auto Calibration	N/A	25.71
07/05/26 08:42	07/05/26 08:48	Auto Zero Span Verification	Normal (Steady State)	Auto Calibration	N/A	26.25
08/05/26 08:42	08/05/26 08:48	Auto Zero Span Verification	Normal (Steady State)	Auto Calibration	N/A	22.24
13/05/26 08:36	13/05/26 08:42	Auto Zero Span Verification	Normal (Steady State)	Auto Calibration	N/A	20.95
14/05/26 08:36	14/05/26 08:42	Auto Zero Span Verification	Normal (Steady State)	Auto Calibration	N/A	21.92
15/05/26 08:36	15/05/26 08:42	Auto Zero Span Verification	Normal (Steady State)	Auto Calibration	N/A	22.53
16/05/26 08:36	16/05/26 08:42	Auto Zero Span Verification	Normal (Steady State)	Auto Calibration	N/A	21.98
17/05/26 08:36	17/05/26 08:42	Auto Zero Span Verification	Normal (Steady State)	Auto Calibration	N/A	23.71
18/05/26 08:36	18/05/26 08:42	Auto Zero Span Verification	Normal (Steady State)	Auto Calibration	N/A	20.64
19/05/26 08:36	19/05/26 08:42	Auto Zero Span Verification	Normal (Steady State)	Auto Calibration	N/A	22.84
20/05/26 08:36	20/05/26 08:42	Auto Zero Span Verification	Normal (Steady State)	Auto Calibration	N/A	23.35
21/05/26 08:36	21/05/26 08:42	Auto Zero Span Verification	Normal (Steady State)	Auto Calibration	N/A	24.30
22/05/26 08:36	22/05/26 08:42	Auto Zero Span Verification	Normal (Steady State)	Auto Calibration	N/A	25.24
23/05/26 08:36	23/05/26 08:42	Auto Zero Span Verification	Normal (Steady State)	Auto Calibration	N/A	26.06
24/05/26 08:36	24/05/26 08:42	Auto Zero Span Verification	Normal (Steady State)	Auto Calibration	N/A	23.97
25/05/26 08:36	25/05/26 08:42	Auto Zero Span Verification	Normal (Steady State)	Auto Calibration	N/A	24.34
26/05/26 08:36	26/05/26 08:42	Auto Zero Span Verification	Normal (Steady State)	Auto Calibration	N/A	25.41
27/05/26 08:36	27/05/26 08:42	Auto Zero Span Verification	Normal (Steady State)	Auto Calibration	N/A	26.55

28/05/26 08:36	28/05/26 08:42	Auto Zero Span Verification	Normal (Steady State)	Auto Calibration	N/A	26.38
29/05/26 08:36	29/05/26 08:42	Auto Zero Span Verification	Normal (Steady State)	Auto Calibration	N/A	22.09

TRS (as H2S)		Period: 60 Minutes	Limit: 3.60 mg/Nm3			
Start Time	End Time	Cause	Operational State	Explanation	Corrective Action	Max Reading
26/05/26 15:00	26/05/26 16:00	Planned Maintenance / Calibration	Normal (Steady State)	Lier Siegler doing planned preventative maintenance and calibrations	Put back in service	5.32

Authorised By:

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