

Main Stack 1

Monitoring Location No: 1
 Monitoring Type: Continuous
 Sample Type: Air
 Description: Exit point from Stack 1 to atmosphere

Opacity						
Period: 6 Minutes		Limit: 20.00 %				
Start Time	End Time	Cause	Operational State	Explanation	Corrective Action	Max Reading
02/03/25 09:00	02/03/25 09:12	Lime Kiln B ESP	Equipment Issue/Failure	Kiln CO very erratic causing the ESP to trip with a high spike	Plant stabilized and ESP restarted.	47.57
04/03/25 18:42	04/03/25 19:00	Lime Kiln B	Equipment Issue/Failure	Kiln B tripped due to flue gas flow dropping to zero	Plant purged; restarted and Stabilized	33.49
05/03/25 10:42	05/03/25 10:48	Lime Kiln B ESP	Equipment Issue/Failure	Kiln ID Fan sped up with high CO tripping the ESP	Plant stabilized and ESP restarted	27.71
05/03/25 17:36	05/03/25 17:54	Lime Kiln B	Equipment Issue/Failure	Kiln tripped when we lost the igniter and flame, having to purge again caused the exceedance	Plant restarted and stabilized	31.93
07/03/25 01:30	07/03/25 01:36	Lime Kiln B	Lime Kiln B Scheduled Start-up/Shut-down	Kiln B was stopped to shoot out a ring formation causing the exceedance.	Blockage removed, plant restarted and stabilized.	20.49
07/03/25 01:42	07/03/25 01:48	Lime Kiln B	Lime Kiln B Scheduled Start-up/Shut-down	Kiln B was stopped to shoot out a ring formation causing the exceedance.	Blockage removed, plant restarted and stabilized.	24.75
18/03/25 16:12	18/03/25 16:18	Recovery Boiler A ESP2	RB A Scheduled Start-up/Shut-down	ESP 2 was shut down for urgent repairs to the drag chain conveyor and ESP casing damage/corrosion.	Repairs carried out and opacity exceeded while starting up ESP2	22.76
18/03/25 16:24	18/03/25 16:30	Recovery Boiler A ESP2	RB A Scheduled Start-up/Shut-down	ESP 2 was shut down for urgent repairs to the drag chain conveyor and ESP casing damage/corrosion.	Repairs carried out and opacity exceeded while starting up ESP2	29.95

18/03/25 17:24	18/03/25 17:30	Recovery Boiler A ESP2	RB A Scheduled Start-up/Shut-down	ESP 2 was shut down for urgent repairs to the drag chain conveyor and ESP casing damage/corrosion.	Repairs carried out and opacity exceeded while starting up ESP2	22.62
18/03/25 17:36	18/03/25 17:42	Recovery Boiler A ESP2	RB A Scheduled Start-up/Shut-down	ESP 2 was shut down for urgent repairs to the drag chain conveyor and ESP casing damage/corrosion.	Repairs carried out and opacity exceeded while starting up ESP2	20.54
20/03/25 09:30	20/03/25 09:36	Lime Kiln B	Equipment Issue/Failure	Lost flue gas flow indication to DCS, resulting in tripping the main flame.	Flue gas Tx cleaned, and Kiln restarted.	23.68
25/03/25 03:06	25/03/25 03:18	Lime Kiln B ESP	Equipment Issue/Failure	ESP tripped with a high CO spike caused by feed-end issues.	Plant stabilized and ESP restarted, will do some more investigation on the feed end.	53.92
26/03/25 16:06	26/03/25 16:42	Power Boiler	Equipment Issue/Failure	Power boiler tripped due to a BMS related fault	Boiler restarted and stabilized, fault finding still in progress.	38.36
28/03/25 00:24	28/03/25 00:30	Lime Kiln B ESP	Equipment Issue/Failure	Shooting out a big ball in the kiln caused the O2 to drop and CO to spike tripping the ESP	Obstruction removed and plant stabilized, ESP restarted.	25.47

Sulphur Dioxide (SO2) Period: 60 Minutes Limit: 250.00 mg/Nm3						
Start Time	End Time	Cause	Operational State	Explanation	Corrective Action	Max Reading
06/03/25 13:00	06/03/25 14:00	Recovery Boiler A	Burning NCG/Stripper Gases in Power Boiler	SOG / NCG Gasses diverted to Power Boiler. Found a hole in the flex hose.	Replaced the flex hose and diverted gas back to RBA	314.00
18/03/25 06:00	18/03/25 16:00	Recovery Boiler A	RB A Scheduled Start-up/Shut-down	Recovery boiler A on a planned shut down and NCG / SOG diverted to the Power boiler for the duration of the outage.	RBA back online and gasses diverted back to the Recovery boiler	587.64
29/03/25 21:00	29/03/25 22:00	Recovery Boiler A	Burning NCG/Stripper Gases in Power Boiler	Diverted NCG / SOG to Power boiler to steam flame arrester.	Steamed out flame arrester and diverted gasses back to Recovery Boiler.	274.75

TRS (as H2S) Period: 60 Minutes Limit: 3.60 mg/Nm3						
Start Time	End Time	Cause	Operational State	Explanation	Corrective Action	Max Reading
18/03/25 14:00	18/03/25 15:00	Recovery Boiler A	RB A Scheduled Start-up/Shut-down	Recovery Boiler started firing liquor	Boiler online and stabilized	3.74

Power Boiler

Monitoring Location No: 3
Monitoring Type: Continuous
Sample Type: Air
Description: Discharge duct downstream of Power Boiler prior to junction with Stack 1

Carbon Monoxide (CO)		Period: 60 Minutes	Limit: 140.00 mg/Nm3			
Start Time	End Time	Cause	Operational State	Explanation	Corrective Action	Max Reading
26/03/25 16:00	26/03/25 17:00	Power Boiler	Equipment Issue/Failure	Power boiler tripped due to a BMS related fault	Boiler restarted and stabilized, fault finding still in progress.	152.69

Main Stack 2

Monitoring Location No: 22
Monitoring Type: Continuous
Sample Type: Air
Description: Exit point from Stack 2 to atmosphere

Opacity		Period: 6 Minutes	Limit: 20.00 %			
Start Time	End Time	Cause	Operational State	Explanation	Corrective Action	Max Reading
01/03/25 09:24	01/03/25 09:30	Auto Zero Span Verification	Normal (Steady State)	Auto Calibration	N/A	24.07
02/03/25 09:24	02/03/25 09:30	Auto Zero Span Verification	Normal (Steady State)	Auto Calibration	N/A	25.71
03/03/25 09:24	03/03/25 09:30	Auto Zero Span Verification	Normal (Steady State)	Auto Calibration	N/A	25.19
04/03/25 09:24	04/03/25 09:30	Auto Zero Span Verification	Normal (Steady State)	Auto Calibration	N/A	23.98
05/03/25 09:24	05/03/25 09:30	Auto Zero Span Verification	Normal (Steady State)	Auto Calibration	N/A	24.02
06/03/25 09:24	06/03/25 09:30	Auto Zero Span Verification	Normal (Steady State)	Auto Calibration	N/A	25.14
07/03/25 09:24	07/03/25 09:30	Auto Zero Span Verification	Normal (Steady State)	Auto Calibration	N/A	26.56
08/03/25 09:24	08/03/25 09:30	Auto Zero Span Verification	Normal (Steady State)	Auto Calibration	N/A	26.10
09/03/25 09:24	09/03/25 09:30	Auto Zero Span Verification	Normal (Steady State)	Auto Calibration	N/A	25.73


10/03/25 09:24	10/03/25 09:30	Auto Zero Span Verification	Normal (Steady State)	Auto Calibration	N/A	25.62
10/03/25 15:06	10/03/25 15:12	Recovery Boiler B ESP1/ESP2	Equipment Issue/Failure	E&I Installed an RCD Protection device on the Opacity devices which caused the values of Main stack and ESP 1 to spike up, but there was no physical exceedance.	Device installed and system returned to normal.	25.06
11/03/25 15:06	11/03/25 15:12	Auto Zero Span Verification	Normal (Steady State)	Auto Calibration	N/A	26.30
12/03/25 15:06	12/03/25 15:12	Auto Zero Span Verification	Normal (Steady State)	Auto Calibration	N/A	25.26
13/03/25 15:06	13/03/25 15:12	Auto Zero Span Verification	Normal (Steady State)	Auto Calibration	N/A	26.47
14/03/25 15:06	14/03/25 15:12	Auto Zero Span Verification	Normal (Steady State)	Auto Calibration	N/A	25.89
15/03/25 15:06	15/03/25 15:12	Auto Zero Span Verification	Normal (Steady State)	Auto Calibration	N/A	27.68
16/03/25 15:06	16/03/25 15:12	Auto Zero Span Verification	Normal (Steady State)	Auto Calibration	N/A	27.47
17/03/25 15:06	17/03/25 15:12	Auto Zero Span Verification	Normal (Steady State)	Auto Calibration	N/A	29.48
18/03/25 15:06	18/03/25 15:12	Auto Zero Span Verification	Normal (Steady State)	Auto Calibration	N/A	25.79
19/03/25 15:06	19/03/25 15:12	Auto Zero Span Verification	Normal (Steady State)	Auto Calibration	N/A	26.91
19/03/25 20:54	19/03/25 21:00	Recovery Boiler B ESP1	Equipment Issue/Failure	Last night during heavy rain SIR unit on the 3rd field were acting weird powering up and down a few times before settling and we did exceed the opacity on ESP1 to the main stack.	Called Electrical Eng to investigate the issue, after the rain event all were back to normal.	30.82
19/03/25 21:36	19/03/25 21:42	Recovery Boiler B ESP1/ESP2	Equipment Issue/Failure	Last night during heavy rain SIR units 2&3 on ESP 2 were acting weird, SIR2 dropped off a little and remained there for 5 hrs. and came back to normal, SIR3 powered up and down a few times before settling, this time however there was no exceedance from either ESP's.	Called Electrical Eng to investigate the issue, after the rain event all were back to normal.	20.38
20/03/25 15:06	20/03/25 15:12	Auto Zero Span Verification	Normal (Steady State)	Auto Calibration	N/A	25.36
21/03/25 15:06	21/03/25 15:12	Auto Zero Span Verification	Normal (Steady State)	Auto Calibration	N/A	22.99
24/03/25 13:30	24/03/25 13:36	Auto Zero Span Verification	Normal (Steady State)	Auto Calibration	N/A	22.38
25/03/25 13:30	25/03/25 13:36	Auto Zero Span Verification	Normal (Steady State)	Auto Calibration	N/A	21.32
26/03/25 13:30	26/03/25 13:36	Auto Zero Span Verification	Normal (Steady State)	Auto Calibration	N/A	20.90
27/03/25 13:30	27/03/25 13:36	Auto Zero Span Verification	Normal (Steady State)	Auto Calibration	N/A	22.40
28/03/25 13:30	28/03/25 13:36	Auto Zero Span Verification	Normal (Steady State)	Auto Calibration	N/A	23.44
29/03/25 13:30	29/03/25 13:36	Auto Zero Span Verification	Normal (Steady State)	Auto Calibration	N/A	21.43
30/03/25 13:30	30/03/25 13:36	Auto Zero Span Verification	Normal (Steady State)	Auto Calibration	N/A	23.75
31/03/25 13:30	31/03/25 13:36	Auto Zero Span Verification	Normal (Steady State)	Auto Calibration	N/A	23.13

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