Visy Pulp and Paper Tumut CEMS - Exceedance Report

7/10/2026

Reporting Period: 1/09/2026 - 1/10/2026 **Environment Protection Licence No:** 10232

Main Stack 1

Monitoring Location No: 1
Monitoring Type Continuous
Sample Type: Air
Description: Exit point from Stack 1 to atmosphere

Opacity		**Period:** 6 Minutes	**Limit:** 20.00 %			
Start Time	End Time	Cause	Operational State	Explanation	Corrective Action	Max Reading
03/09/26 15:06	03/09/26 15:12	Lime Kiln B	Equipment Issue/Failure	Lost flame on Kiln B due to Flue gas damper losing limit indication - Purged and flame back in Kiln	Purged and flame back in Kiln	20.80
06/09/26 16:48	06/09/26 16:54	Recovery Boiler A ESP1/ESP2	Equipment Issue/Failure	CO Failed to Zero, E&I was called to investigate, (Operations did not Block the value before the Power was Recycled) and the value returned to 100% (2000ppm) and then as a result tripped both the ESP's	After ESP trip both units was started up again and plant stabilized, CO back to normal after Power Recycled.	75.38
20/09/26 05:24	20/09/26 05:30	Lime Kiln A ESP	Equipment Issue/Failure	High CO Spike caused the ESP to trip resulting in the high Opacity.	Plant Stabilized and ESP restarted.	33.61
29/09/26 16:36	29/09/26 16:42	Power Boiler	Equipment Issue/Failure	Poor quality fuel came through and affected the boiler causing the fuel feed screws to speed up increasing the combustion air intake, this happened while Soot blowing and overloaded the ID fan causing the exceedance	Training operating personnel to not allow 2 issues to remain running together, soot blowing should have been stopped.	20.42

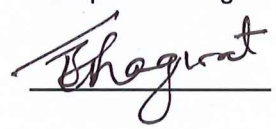
Main Stack 2

Monitoring Location No: 22
Monitoring Type Continuous
Sample Type: Air
Description: Exit point from Stack 2 to atmosphere

Opacity		**Period:** 6 Minutes	**Limit:** 20.00 %			
Start Time	End Time	Cause	Operational State	Explanation	Corrective Action	Max Reading
02/09/26 09:36	02/09/26 09:42	Planned Maintenance / Calibration	Normal (Steady State)	E&I did weekly calibration	CEMS back to normal after calibration	23.44

Authorised By:

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