**VISY**
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## Main Stack 1

**Monitoring Location No:** 1
**Monitoring Type** Continuous
**Sample Type:** Air
**Description:** Exit point from Stack 1 to atmosphere

### Nitrogen Oxides (as NO2)　　Period: 60 Minutes　　Limit: 400.00 mg/Nm3

| Start Time | End Time | Cause | Operational State | Explanation | Max Reading |
|---|---|---|---|---|---|
| 11/12/22 19:00 | 12/12/22 05:00 | Instrument Error | Normal (Steady State) | We found the air flow measurement playing up. Found the motor dead and not running. | 656.12 |
| 12/12/22 05:00 | 12/12/22 07:00 | Instrument Error | Normal (Steady State) | We found the air flow measurement playing up. Found the motor dead and not running. | 660.01 |

### Opacity　　Period: 6 Minutes　　Limit: 20.00 %

| Start Time | End Time | Cause | Operational State | Explanation | Max Reading |
|---|---|---|---|---|---|
| 01/12/22 17:00 | 01/12/22 17:06 | Auto Zero Span Verification | Normal (Steady State) | Auto Calibration | 21.28 |
| 08/12/22 16:54 | 08/12/22 17:00 | Auto Zero Span Verification | Normal (Steady State) | Auto Calibration | 20.52 |
| 09/12/22 16:54 | 09/12/22 17:00 | Auto Zero Span Verification | Normal (Steady State) | Auto Calibration | 20.79 |
| 10/12/22 16:54 | 10/12/22 17:00 | Auto Zero Span Verification | Normal (Steady State) | Auto Calibration | 21.02 |
| 11/12/22 16:54 | 11/12/22 17:00 | Auto Zero Span Verification | Normal (Steady State) | Auto Calibration | 21.20 |
| 12/12/22 16:54 | 12/12/22 17:00 | Auto Zero Span Verification | Normal (Steady State) | Auto Calibration | 21.49 |
| 13/12/22 16:54 | 13/12/22 17:00 | Auto Zero Span Verification | Normal (Steady State) | Auto Calibration | 22.30 |
| 14/12/22 16:54 | 14/12/22 17:00 | Auto Zero Span Verification | Normal (Steady State) | Auto Calibration | 21.94 |
| 15/12/22 16:54 | 15/12/22 17:00 | Auto Zero Span Verification | Normal (Steady State) | Auto Calibration | 22.41 |

| Start Time | End Time | Cause | Operational State | Explanation | Max Reading |
|---|---|---|---|---|---|
| 15/12/22 17:36 | 15/12/22 17:42 | Instrument Error | Normal (Steady State) | The OP2 card was playing up and had to be replaced. This card converts the signal from the instrument to a hardwire signal that is used for protection of the ESPs. E&I replaced the CEMS OP2 card. | 34.63 |
| 16/12/22 16:54 | 16/12/22 17:00 | Auto Zero Span Verification | Normal (Steady State) | Auto Calibration | 22.16 |
| 17/12/22 16:54 | 17/12/22 17:00 | Auto Zero Span Verification | Normal (Steady State) | Auto Calibration | 22.70 |
| 18/12/22 16:54 | 18/12/22 17:00 | Auto Zero Span Verification | Normal (Steady State) | Auto Calibration | 22.68 |
| 19/12/22 16:54 | 19/12/22 17:00 | Auto Zero Span Verification | Normal (Steady State) | Auto Calibration | 23.70 |
| 20/12/22 16:54 | 20/12/22 17:00 | Auto Zero Span Verification | Normal (Steady State) | Auto Calibration | 23.50 |
| 21/12/22 16:54 | 21/12/22 17:00 | Auto Zero Span Verification | Normal (Steady State) | Auto Calibration | 24.17 |
| 22/12/22 16:54 | 22/12/22 17:00 | Auto Zero Span Verification | Normal (Steady State) | Auto Calibration | 22.48 |
| 23/12/22 16:54 | 23/12/22 17:00 | Auto Zero Span Verification | Normal (Steady State) | Auto Calibration | 24.56 |
| 24/12/22 16:54 | 24/12/22 17:00 | Auto Zero Span Verification | Normal (Steady State) | Auto Calibration | 22.96 |
| 25/12/22 16:54 | 25/12/22 17:00 | Auto Zero Span Verification | Normal (Steady State) | Auto Calibration | 22.16 |
| 26/12/22 16:54 | 26/12/22 17:00 | Auto Zero Span Verification | Normal (Steady State) | Auto Calibration | 20.24 |
| 28/12/22 13:48 | 28/12/22 14:00 | Instrument Error | Normal (Steady State) | Working on CEMS stack A to investigate the difference in flue gas temperature (actual vs measured in analyser) | 26.25 |

## Sulphur Dioxide (SO2)    Period: 60 Minutes    Limit: 250.00 mg/Nm3

| Start Time | End Time | Cause | Operational State | Explanation | Max Reading |
|---|---|---|---|---|---|
| 11/12/22 07:00 | 11/12/22 13:00 | Instrument Error | Normal (Steady State) | We found the air flow measurement playing up. Found the motor dead and not running. | 364.45 |
| 13/12/22 07:00 | 13/12/22 10:00 | Instrument Error | Normal (Steady State) | We found the air flow measurement playing up. Found the motor dead and not running. | 482.60 |
| 13/12/22 11:00 | 13/12/22 14:00 | Instrument Error | Normal (Steady State) | We found the air flow measurement playing up. Found the motor dead and not running. | 485.37 |

## TRS (as H2S)    Period: 60 Minutes    Limit: 3.60 mg/Nm3

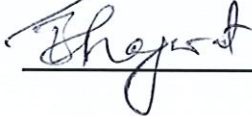| Start Time | End Time | Cause | Operational State | Explanation | Max Reading |
|---|---|---|---|---|---|
| 23/12/22 06:00 | 23/12/22 07:00 | Instrument Error | Normal (Steady State) | TheTRS signal was not matching with DCS. | 3.60 |
| 23/12/22 13:00 | 23/12/22 14:00 | Instrument Error | Normal (Steady State) | TheTRS signal was not matching with DCS. | 3.69 |
| 24/12/22 13:00 | 24/12/22 16:00 | Instrument Error | Normal (Steady State) | TheTRS signal was not matching with DCS. | 3.65 |
| 24/12/22 18:00 | 24/12/22 20:00 | Instrument Error | Normal (Steady State) | TheTRS signal was not matching with DCS. | 3.66 |
| 24/12/22 22:00 | 24/12/22 23:00 | Instrument Error | Normal (Steady State) | TheTRS signal was not matching with DCS. | 3.61 |
| 25/12/22 02:00 | 25/12/22 03:00 | Instrument Error | Normal (Steady State) | TheTRS signal was not matching with DCS. | 3.63 |

| | | | | | |
|---|---|---|---|---|---|
| 25/12/22 04:00 | 25/12/22 05:00 | Instrument Error | Normal (Steady State) | TheTRS signal was not matching with DCS. | 3.61 |
| 25/12/22 05:00 | 25/12/22 10:00 | Instrument Error | Normal (Steady State) | TheTRS signal was not matching with DCS. | 3.69 |
| 25/12/22 17:00 | 25/12/22 20:00 | Instrument Error | Normal (Steady State) | TheTRS signal was not matching with DCS. | 3.65 |
| 25/12/22 21:00 | 25/12/22 23:00 | Instrument Error | Normal (Steady State) | TheTRS signal was not matching with DCS. | 3.65 |
| 26/12/22 01:00 | 26/12/22 02:00 | Instrument Error | Normal (Steady State) | TheTRS signal was not matching with DCS. | 3.63 |
| 26/12/22 06:00 | 26/12/22 08:00 | Instrument Error | Normal (Steady State) | TheTRS signal was not matching with DCS. | 3.63 |
| 29/12/22 13:00 | 29/12/22 14:00 | Instrument Error | Normal (Steady State) | TheTRS signal was not matching with DCS. | 5.96 |

## Main Stack 2

**Monitoring Location No:**    22

**Monitoring Type**    Continuous

**Sample Type:**    Air

**Description:**    Exit point from Stack 2 to atmosphere

| Opacity | | **Period:** 6 Minutes | **Limit:**    20.00 % | | |
|---|---|---|---|---|---|
| Start Time | End Time | Cause | Operational State | Explanation | Max Reading |
| 29/12/22 20:12 | 29/12/22 20:30 | Instrument Error | Normal (Steady State) | During rain the sensor on the main stack goes high - reason not known. Bot ESPs still showed good, proving the stack reading is false. | 21.70 |

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